

~~Approved~~
Work Order ID 77655

December-21-11 8:16:25 AM

77655

Page 1

Item ID: D350-567-111

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Floor Window Installation, Extra Large

Stop

NS2

Start Date: 12/14/11 Start Qty: 4.00 *4*

Cust Item ID:

Required Date: 1/20/12 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals: Process Plan: *V*

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	Rev D								

100

100

DC

Document Control

DOCUMENT CONTROL

SQ4

0.00

ctd per m-s 11/12/21

110

110

Packaging

Packaging

0.00

11/12/21S *(4)*

Packaging

Memo

0.00

Photocopy bluefile and create labels and DT8439 Template per PPP D350-567-111 CHG006

Su112/29

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Su112/29

(4)

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Page 2

Item ID: D350-567-111

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Floor Window Installation, Extra Large

Stop

NS2

Start Date: 12/14/11 **Start Qty:** 4.00

4

Cust Item ID:

Required Date: 1/20/12 **Req'd Qty:** 4.00

4

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

**Sequence ID/
Work Center ID**

**Operation
Description**

**Set Up/
Run Hours**

Tool ID

Tool #

**Plan
Code**

**Accept
Qty**

**Reject
Qty**

**Reject
Number**

**Insp.
Stamp**

130

130

Packaging

Packaging

0.00

Recd

11/18/09 Q4

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-567-111

Location: QA

140

QC21- Final Inspection - Work Order Release

0.00

CK 12/01/04

140

QC

Memo

0.00

Quality Control

11/12/30
Q4

Picklist Print

December-21-11 8:16:25 AM

Page 1

Work Order ID: 77655

Parent Item: D350-567-111

Start Date: 12/14/11

Required Date: 1/20/12

Parent Item Name: Floor Window Installation, Extra Large

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:C	Re-format	05-11-09	JLM
IPP Rev:D	Added DT8439 Template to Step 1 07-06-26 JLM		
IPP Rev:E	CHG#3	ECN 1055	07-11-21 DD verified by:EC
IPP Rev:F	08-10-07 as per revD DD verified by:		

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-567-113 Replacement Window, Extra Large	CHC7003	Manufactured	No			110	Each	2.0000	1	4	377747		

Location	Loc Qty	Loc Code
FG042	2	
76831	1	
77477	1	

D350-567-115 Interior Floor Window	CHC7004	Manufactured	No			110	Each	2.0000	1	4	B77747	77656
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Location	Loc Qty	Loc Code
FG042	2	
74711	2	

DT8439 template		Manufactured	No			110	Each	0.0000	1	4	SP
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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	/Qty -111'	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				/ 1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
				1	/ 1	D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1		--	1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description	
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)	
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)	
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)	
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT	
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)	
1					D2125	REPLACEMENT WINDOW, SMALL	
	1				D2942	REPLACEMENT WINDOW, LARGE	
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE	
1					D2126-0600	SEAL	
	1				D2463-0750	NEOPRENE SEAL	
		1			D2463-0860	NEOPRENE SEAL	
9	12				2600-6	1/4 TURN FASTENER	
9	12				2600-LW	WASHER	
9	12				212-12	RECEPTACLE	
22	21				AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)	
44	42				AN960JD8	WASHER	
22	21				MS21042L08	NUT (OR MS21042-08)	
18	24				MS20426AD3-5	RIVET	
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE	
				1	D2463-0450	NEOPRENE SEAL	
				1	D3210-1	DOUBLER	
				1	D3211-1	BRACKET	
				1	D3212-1	FLOOR WINDOW	
				1	D3213-041	DOOR ASSEMBLY	
				1	D3293-1	DOUBLER	
				1	D3294-1	BRACKET	
				1	D3295-041	FLOOR WINDOW	
				1	D3296-041	DOOR ASSEMBLY	
				1	D2463-0530	NEOPRENE SEAL	
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)	
			9	8	AN960JD6	WASHER	
			9	8	MS21042L06	NUT (OR MS21042-06)	
			2	40	MS20470AD4-5	RIVET	
				115	90	MS20470AD4-6	RIVET
				15	20	MS20470AD4-7	RIVET